

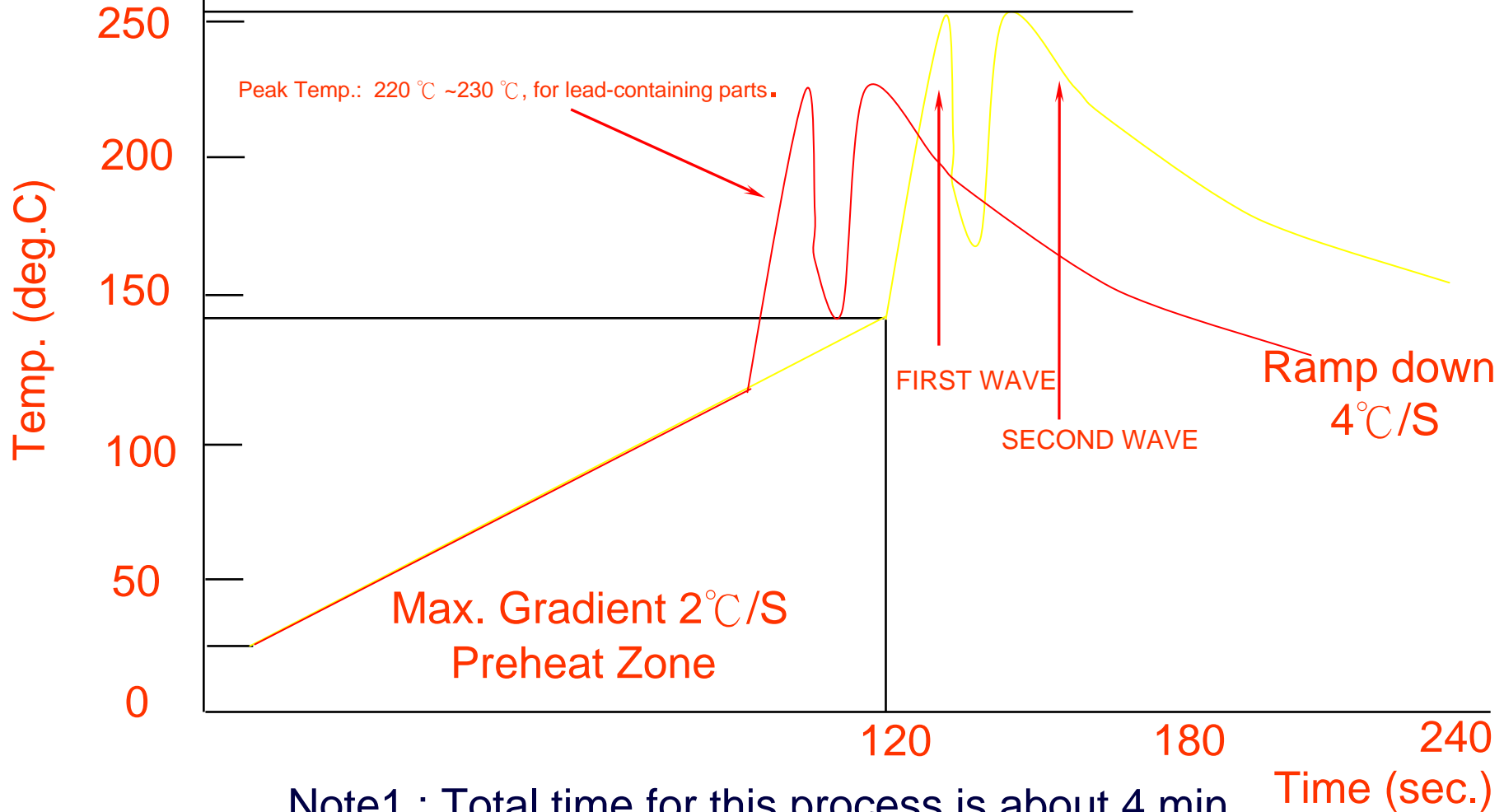
Standard Reflow Soldering Profile For SMD Devices

## Temperature profile for lead-free solder mounting

Wave  
Soldering

Peak Temp.: 250 °C ~260 °C

Dwell Time : 3~5 Seconds Recommended .



Note1 : Total time for this process is about 4 min.